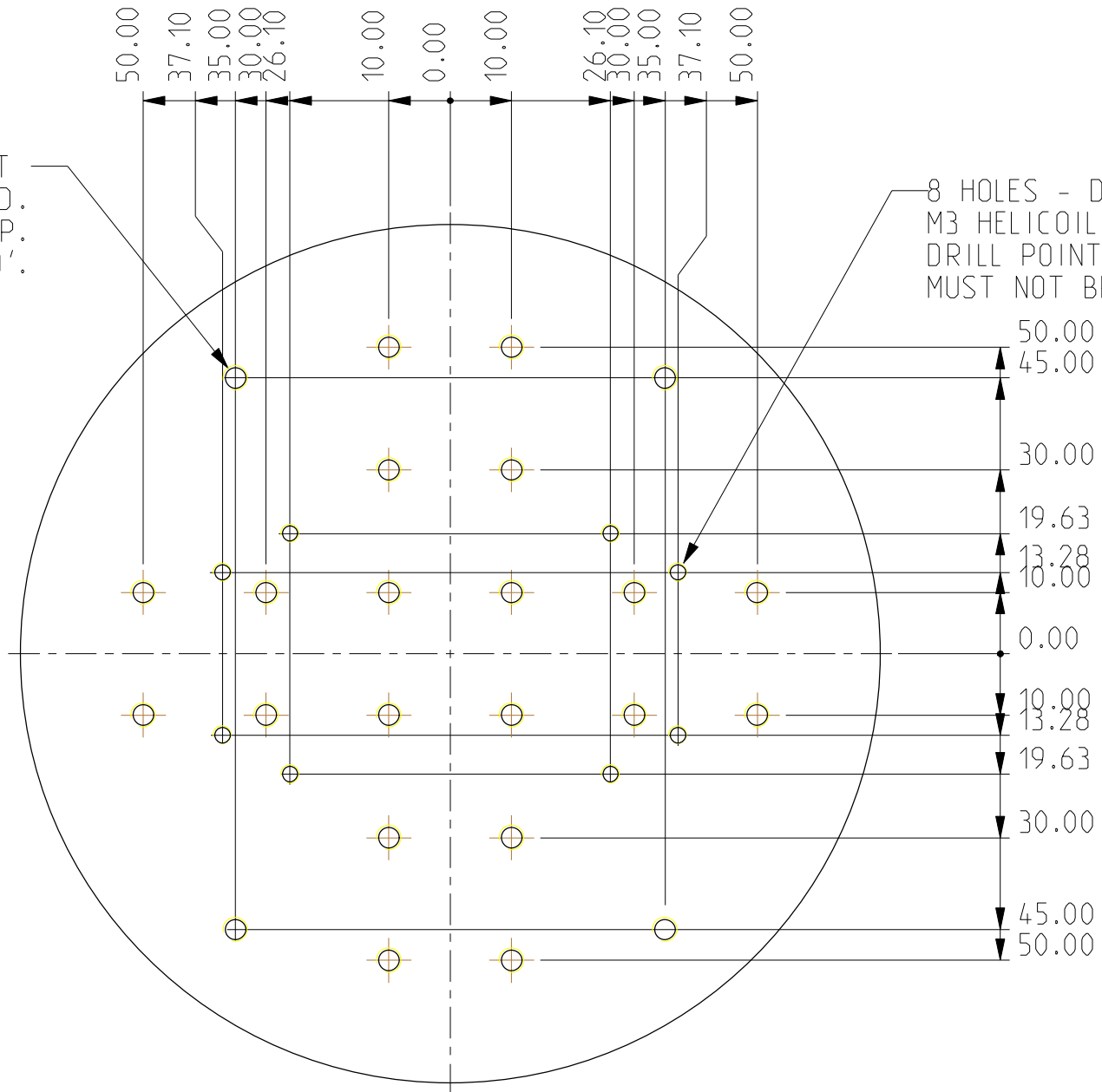


24 HOLES - D&T TO SUIT
M4 HELICOIL X 2D.
DRILL POINT 10.0 MAX DEEP.
MUST NOT BREAK THRO'.

8 HOLES - D&T TO SUIT
M3 HELICOIL X 2D.
DRILL POINT 8.0 MAX DEEP.
MUST NOT BREAK THRO'.



Ø140.0